



PATENT PRODUCT


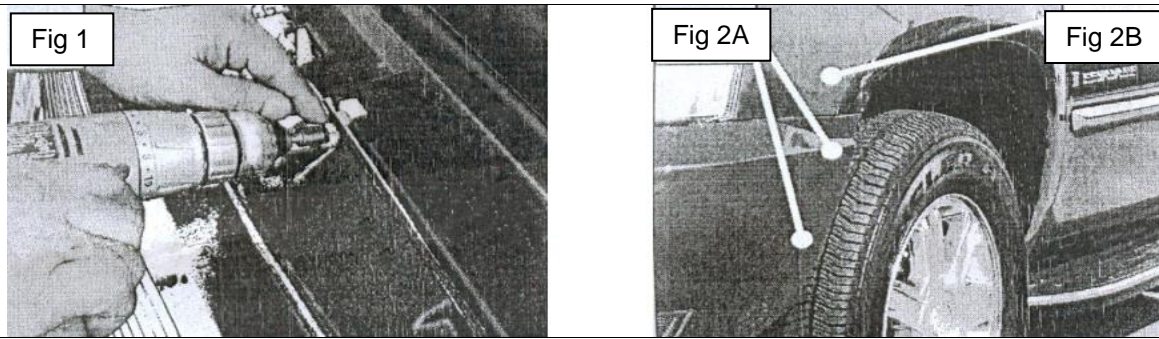
Grille Installation Instruction

Rev. 180801

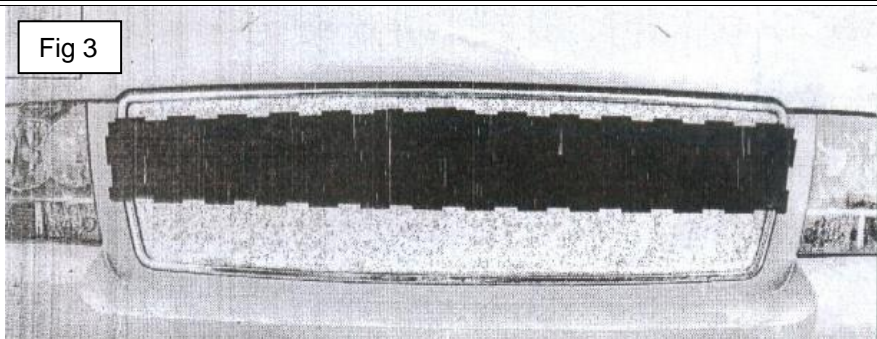
Part#	GR03HEB28C/J	Application	For 2007-2013 Chevy Avalanche /2007-2014 Chevy Suburban /2007-2014 Chevy Tahoe Not For Hybrid
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Screws	4	8#x1 "
	2	Top plate	1		5	Screws	4	8#x1.5 "
	3	Flat tabs	4		6	U- Nuts	8	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Apply masking tape to the painted surfaces of the grille. Remove six 10mm bolts along the top [Fig 1]. Remove two 10mm bolts securing the lower engine splash shield to the bumper cover (access below the engine and bumper cover). Remove the 7mm bolts and plastic fasteners attaching the inner plastic wheel wells to the bumper cover [Fig 2-A]. Pull the inner wheel wells away from the bumper cover. Loosen two 10mm bolts (these bolts point straight up in the wheel well) securing a plastic retaining bracket; these secure the bumper to the fender [Fig 2-B]. Disconnect the fog lights. Release the bumper cover corners from the molded clips; then pull forward to remove the bumper cover assembly.	
3	Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the four plastic screws securing the bumper pad to the bumper cover. Remove bumper pad. A metal clip retains each end of the factory inserts; use a screwdriver to remove these clips. Depress the molded clips around each insert; then remove both from the bumper cover.	
4	Use a jag-saw to cut the center cross bar from the bumper [Fig 3&4]. Make your cuts at the base of each bar. File your cuts smooth. Re-install the bumper pad.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Fig 3			Fig 4
5	Test fit the grille into the opening. Trim additional material at cut edges (if needed). Remove grille. Install the top plate to the grille using the (4) 8#x1 " screws and (4) U- Nuts.		
6	Remove the tape around opening (where the grille will rest against the bumper cover). Place 8#x1.5 " screws through the welded aluminum tabs on the grille. Re-center the grille, be sure the screws are through the OEM grille shell. Secure grille using the U- Nuts and flat tabs from the back side of the OEM grille shell. Wrap the brackets behind the bumper cover. The bottom will fit between the grille and foam backing. Tighten all of the hardware. Re-install bumper assembly at this time. Install factory hardware to hold top plate and grille to the vehicle [Fig 5].	Fig 5	
7	Hood Plate Installation: Center the front hood plate in place. Mark each corner edge with a piece of tape. Peel the tape off of the plate. Align the plate to the vehicle and adhere to the vehicle. Place pressure to the plate until completely adhered.		
8	Make sure the grille is centered and tighten the fasteners.		
9	Reinstall the plastic shroud with the fasteners removed in Step 2.		
10	Installation completed.		

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