



PATENT PRODUCT


Grille Installation Instruction

Rev. 190401

Part#	GR03HEA04C/J/S	Application	For 1995-2005 Chevy Astro Van
--------------	----------------	--------------------	--------------------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	2	Rivets	16	1/8" × 3/8"

Install Notes:
 Overlay
 Replacement
 Drill
 Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille from the vehicle.	
3	Tape the face of the grille shell to prevent scratching. Cut the cross bars out of the shell. File or sand the rough edges smooth. Leave the tape on and use black spray paint to hide the cuts; Let dry.	
4	Center each insert in the opening the grille. Make sure the inserts are flush to the face and straight. Drill a 1/8" hole at each dowel. Rivet the inserts to the shell.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!