

Grille Installation Instruction

Rev. 141001

| Part# | Part# G | | GR03GFC33S | | Application 2015-2 | | 15-20 |)16 (| 16 Chevy 2500HD/3500HD Main Upper | | | | |
|-----------|--|---------|--|------|--------------------|---------------|---------|--------------|-----------------------------------|---|----------|--|--|
| | | Item | Part I | Name | QTY | Desc | ription | 1 | Item | Part Name | QTY | Description | |
| Parts L | ist | 1 | Mesh Grille | | 1 | 1 Stainless s | | eel | | Lock Nuts | 8 | 1/4 " -20 | |
| | | 2 | bolt | | 8 | 1/4 " -20× | 1 1/2 " | | 4 | washer | 16 | 1/4 " | |
| Install N | lote | s: Ov | /erlay | × | Repla | cement | √ | Dri | II × | Cut | √ | | |
| Step | Description | | | | | | | illustration | | | | | |
| 1 | Identify the grille & hardware with parts list. | | | | | | | | T 1 | | | | |
| 2 | You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell. | | | | | | | | | | | | |
| 3 | Rer | nove pl | ove plastic cover by removing 12 retaining clip flat head screw driver(locations shown above) | | | | | 4 | 10 | Once cover is removed,remove the top 4 grille screws with 10mm wrench | | | |
| | truck of grille by pulling grille forward away from the | | | | | | | | | grille. Unclip chr | ome tabs | ions shown above) from back and bowtie tabs(use flat head and middle chrome section of | |
| 5 | | | | | | | | 6 | | | | A | |
| | Use saw to cut inner section of grille out(shaded at below) | | | | | | | 8 | | Secure grille using the flat tabs and lock nuts from the back side of the OEM grille shell. | | | |
| 7 | | | | | | | | 9 | Ma | Make sure the grille is centered and tighten the fasteners. | | | |
| | After | | | | | | | 10 |) Ins | Installation completed!!! | | | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!