



Grille Installation Instruction


Rev. 141001

Part#	GR03GEG67T	Application	2007 Chevy Silverado – Upper Class Series Bumper Stainless Steel Mesh Grille					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Flat Nuts	6	#8
2	Phillips Screws	6	#8 × 3/4"					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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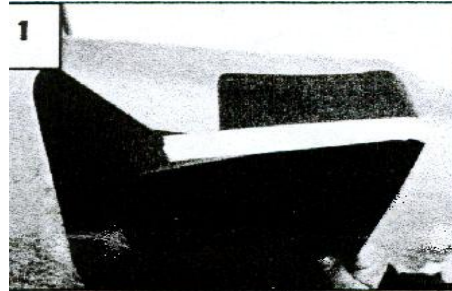
2	Remove the license plate assembly from the vehicle. Test fit the grille into the bumper opening. The new grille has four mounting tabs welded to the back of the grille. Four screws will hold the grille to the air dam.	
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3	Center the grille; mark the mounting holes to the air dam. Use a 1/8" drill bit to drill a pilot hole at each mark. Re-center the grille. Use the #8 screws and flat nuts to secure the grille.	
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4	If the license plate is to be re-installed, center the license plate and drill a 1/8" hole into the air dam (just above the mesh grille). Use the remaining #8 screws to secure the license plate. Test fit the grille into the bumper opening. The grille has four tabs welded to the back; use the tabs as a guide to mark the holes onto the airdam. Drill four 3/16" holes at each mark. Re-center the grille. Insert a 1.5" screw into each tab; from behind the airdam, secure each screw using the #10 washers and lock nuts.	
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5	The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3).	
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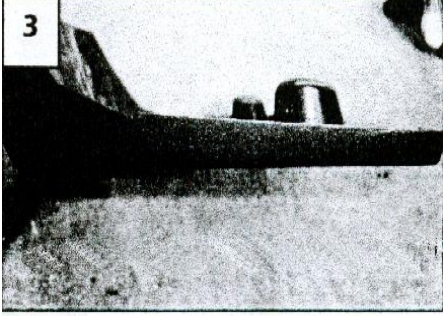
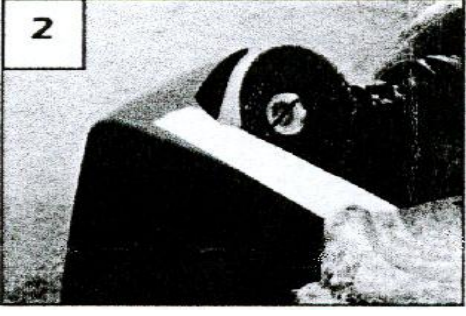
6	Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the 2" machine screws and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining #10 washers and nuts.	
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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<div style="display: flex; justify-content: space-around;"> <div data-bbox="288 293 732 607">  <p>3</p> </div> <div data-bbox="794 293 1262 607">  <p>2</p> </div> </div>			
7	Make sure the billet grille is centered and tighten the fasteners.	N/A	
8	Reinstall the plastic shroud with the fasteners removed in Step 2.	N/A	
9	Installation completed!!!	N/A	

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