

## Grille Installation Instruction

Rev. 180401

Part#	GR03GEB13T/H	Application	For 2006-2011 Chevy HHR Not For SS model
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Threaded Studs	3	10-24×1 1/4"
Parts List	2	U-Clips	3	8#	5	Nylon Lock Nuts	3	10-24
	3	L Shape Extension Brackets	3		6	Truss Head Tapping Screws	3	8×3/4"

**Install Notes: Overlay** Replacement Drill Step **Description** illustration 1 Identify the grille & hardware with parts list. Open the hood. Test fit grille into the bumper opening. Thread a stud in each nut welded to the grille. Thread the three studs 2 into the holes on the back of the billet. A small amount of liquid thread lock may be applied to the threads\*\*. BE SURE NOT OVER-TIGHTEN THE STUDS (Over-tightening can cause dimpling to the face of the billets). Attach the L brackets as shown. Use the lock nuts to secure 3 the brackets to the grille. Re-center the grille in place; slide a u-nut onto the back of the bumper cover. Use the screws to secure the brackets; it may 4 be necessary to slightly bend the brackets to achieve the proper angle. 5 Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten. 6 Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!