



PATENT PRODUCT


Grille Installation Instruction

Rev. 150116

Part#	GR03FGH8 6J	<i>Application</i>	<i>For 2003-2005 Chevy Silverado 1500 HD / 1500 / 1500SS For 2002-2006 Chevy Avalanche Without Body Cladding For 2003-2004 Chevy Silverado 2500 / 3500 / 2500 HD For 2002-2006 Chevy Avalanche 2500 Without Body Cladding</i>
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	2	Stainless steel	3	Truss Head Screws	8	6-32x2"
	2	Toggle Nuts	8	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove grilles from the box and identify the top grille from the bottom grille. (The top grille angled and has only one cut out for the bow tie; the bottom has 2 bars cut out for the bow tie.)	
3	Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt.	
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honeycomb.	
5	Secure billet grille using the toggle nut from the back side of the OEM grille shell.	
6	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR03FGH86	Application	For 2003-2006 Chevy Silverado 1500 SS Side PCS
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	3	Truss Head Tapping Screws	6	8×3/4"
	2	Flat Nut	6	8#				

Install Notes: Overlay



Replacement




Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic inserts in the bumper cover. They are held in place with plastic rivet type fasteners.	N/A
3	Match the inserts to the right and left opening (they will only fit one way). Center one of the inserts in the vent opening (it may be necessary to slightly bend the brackets so the insert fits properly). Mark the holes from the mounting tabs onto the vent opening. Repeat on the other side. From the rear of the bumper cover, drill a 1/8" hole at each mounting tab.	N/A
4	Secure the billet inserts using the fasteners provided. Make sure the billet inserts are correctly aligned.	N/A
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

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