

## **PATENT PRODUCT** Grille Installation Instruction

Rev. 200701

| Part#   | GR0   | GR03FGF73J                 |  | 2006-2006 Chevy Silverado 1500 /2006-2006 Chevy Silverado 1500<br>HD /2005-2006 Chevy Silverado 2500 HD /2005-2006 Chevy<br>Silverado 3500 /2007-2007 Chevy Silverado Only for Classic Models |                 |              |              |              |                  |     |      |             |  |
|---------|---|----------------------------|--|---|-----------------|--------------|--------------|--------------|------------------|-----|------|-------------|--|
|         | Item  | Part Name                  |  | QTY   | Description     |              |              | ltem         | Part Name        |     | QTY  | Description |  |
|         | 1   | Billet Grille              |  | 4   | Stainless steel |              | 6            | Flat Washers |                  | 4   | 1/4″ |             |  |
| Parts   |   | Lock Nuts                  |  | 6   | 6-32            |              |              | 7            | Lock Washers     |     | 4    | 1/4″        |  |
| List    | 3   | Hex Bolts                  |  | 4   | 1/4"-20×3/4"    |              | 1″           | 8            | "Z" Bracket Tabs |     | 2    | /           |  |
|         | 4   | Nuts                       |  | 4   | 1/4″-20         |              |              | 9            | Flange Brackets  |     | 6    |             |  |
|         | 5   | Truss Head<br>Screws       |  | 6   | 6-32×2″         |              |              |              |                  |     |      |             |  |
| Install | Notes:  | Overlay                    | ×  | Replace   | ement           | $\checkmark$ | [            | Drill        | ×                | Cut | ×    |             |  |
| Step    | Description   |                            |  |   |                 |              | illustration |              |                  |     |      |             |  |
| 1       | Identify the grille & hardware with parts list.   |                            |  |   |                 |              |              |              |                  |     |      |             |  |
| 2       | Remove the black plastic cover (on top of grille / front panel) from vehicle. This will allow access to the rear of the grille shell.   |                            |  |   |                 |              |              |              |                  |     |      |             |  |
| 3       | Start from the upper pieces. Place the lower billet insert in the lower opening of the factory grille. Hold the billet in place and insert a screw in each of the mounting brackets welded to the rear of the insert. Starting in the center; install a 6"flange bracket (with the bent edges facing forward), washer and lock nuts so the billet is held firmly in place (do not over tighten). Repeat the installation of the upper insert as in Step 2 with the 6"flange brackets. |                            |  |   |                 |              |              |              |                  |     |      |             |  |
| 4       | Move on to lower pieces. Attach the Z brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.  |                            |  |   |                 |              |              |              |                  | et  |      |             |  |
| 5       | Center t<br>bumper<br>enough t<br>bumper.<br>the fact<br>bumper.<br>hardware<br>insert is o<br>fasteners  | ng<br>to<br>ne<br>ne<br>ne | Fasten the grille to the factory<br>hole on top of the bumper with<br>hex bolt, flat washer & nut. |   |                 |              |              |              |                  |     |      |             |  |
| 6       | Installati  | on comple                  | eted.  |   | I               |              |              |              |                  |     |      |             |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!