

## PATENT PRODUCT Grille Installation Instruction

Rev. 200701

Part#	GR0	GR03FGF73C		2006-2006 Chevy Silverado 1500 /2006-2006 Chevy Silverado 1500 HD /2005-2006 Chevy Silverado 2500 HD /2005-2006 Chevy Silverado 3500 /2007-2007 Chevy Silverado Only for Classic Models							
	Item	Part Name		QTY	Description		Item	Part Name	QTY	Description	
	1	Billet Grille		4	Stainless steel		6	Flat Washers	4	1/4"	
Parts	2	Lock Nuts		6	6-32		7	Lock Washers	4	1/4"	
List	3	Hex Bolts		4	1/4"-20×3/4"		8	"Z" Bracket Tabs	2	/	
	4	Nuts		4	1/4"-20		9	Flange Brackets	6		
	5	Truss Head Screws		6	6-32×2"						
Install	Notes:	Overlay ×		Replace	ement	<b>√</b>	Drill	× Cut	×		
Step	Description					illustration					
1	Identify the grille & hardware with parts list.										
2	Remove the black plastic cover (on top of grille / front panel) from vehicle. This will allow access to the rear of the grille shell.										
3	Start from the upper pieces. Place the lower billet insert in the lower opening of the factory grille. Hold the billet in place and insert a screw in each of the mounting brackets welded to the rear of the insert. Starting in the center; install a 6"flange bracket (with the bent edges facing forward) ,washer and lock nuts so the billet is held firmly in place (do not over tighten). Repeat the installation of the upper insert as in Step 2 with the 6"flange brackets.										
4	Move on to lower pieces. Attach the Z brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.  Z bracket  Fasten with hex bolt, flat washer & nut								et		
5	Center the billet insert behind the bumper opening. The insert is long enough to cover both openings in the bumper. Align the mounting clips to the factory holes on top of the bumper. Fasten them using the hardware provided. Make sure the insert is centered and then tighten the fasteners.						<u> </u>	Fasten the grille thole on top of the hex bolt, flat was	bumpe	er with	
6	Installation completed.										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!