

Grille Installation Instruction

Rev. 141001

Part#	I ADDIICALIOD I				7-2013 Chevy Silverado 1500 7-2010 Chevy Silverado 2500 HD / 3500HD								
	Iten	n Pa	rt Name	QTY	Descrip	tion	Item		Part I	Name	QT	Υ	Description
	1	1 Billet Grille		1	-		5	Bolt			8		6-32X1.5"
Parts Lis	2 110° L Brack		Brackets	4			6	Tinne	erman's c	man's clip			
	3 72° L Br		ackets 4				7 Phil		illips Screws		8		
	4	Flange	nuts 8										
Install Notes: Overlay × Replacement ✓ Drill ✓ Cut ✓													
Step	Description					illustration							
1	Identify the grille & hardware with parts list.												
2	Optional:Using factory instructions, remove the entire grille shell.												
3	Attach Tinnerman's clips onto all L brackets (Figure 2).												
4	Loosely attach all L brackets to the billet grille with 72° L brackets at upper tabs and 110° L brackets at lower brackets (Figure 3) by inserting Phillips screws (from the front) into the grille holes and brackets' holes.												
	Figure 2 – Tinnerman's clip on L brackets Figure 3 – Front View of positioning one Billet Grille												
5	Position the billet grille onto grille shell cavity (Figure 3) and mark the spots through the holes on the brackets, then remove all L brackets.												
6	Drill the holes on the spots of grille shell.												
7	Loosely attach L brackets with 72° L brackets at upper tabs and 110° L brackets at lower brackets through the holes using screws and flat nuts.												
8	Position the billet grille on to shell cavity and adjust the L brackets to have billet grille overlay these L brackets properly. Then remove billet grille and secure all the L brackets.												

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	GR03FFJ2 4C	Application		007-2013 Chevy Silverado 1500 007-2010 Chevy Silverado 2500 HD / 3500HD				
9	Position the billet grille onto shell cavity again and secure billet grille onto grille shell using screws through Tinnerman's clips.							
10	Make sure the b	oillet grille is cente ners.	ered and	N/A				
11	Reinstall the presence of the fasteners remove	plastic shroud ved in Step 2.	vith the	N/A				
12	Installation completed!!!			N/A				

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