


Part#	GR03FFH32A	<i>Application</i>	11-14 Chevy Super Duty Lower Bumper
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Aluminum	4	Nylon Lock Nuts	4	6-32
	2	Washers	4		5	Machine Screws	4	6-32×1.5
	3	‘J’ Hooks	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Test fit the billets as the billets will mount to the shell. The square stops welded to the rear of each billet need to sit on the bottom of each opening. These stops help the billet secure correctly in the openings. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if need.	
3	Test fit the longest billet the top opening with the shortest bar on top. Install a machine screw into each of the bars welded to the rear of the billet insert. From the rear of the billet, install a ‘J’ hook, washer and nut (Only hand-tighten the nuts at this time). Recenter the billet in the opening. Make sure the ‘J’ hook wrap around the plastic vertical bars. Tighten the screws so the billet insert is held snugly in place.	
4	Center the center billets into the openings(they will fit only one way). Repeat the installation of the center billets as described in step 2. Now install the bottom billet.	
5	Re-install the grille shell onto the vehicle if it was removed. Installation is now complete.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!