

Step

Grille Installation Instruction

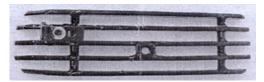
Rev. 150116

Part# | GR03FFD58V | Application | 05-10 Hummer H3 – Vertical Billet Grille

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	7	Aluminum	5	Phillips Screws	7	M4×30mm
	2	Bushings	7		6	Phillips Screws	7	M4×20mm
	3	U Metal Brackets	7		7	Flange Nuts	14	M4
	4	L Metal Brackets	7					

Install Notes: Overlay $\sqrt{}$ Replacement \times Drill \times Cut \times

1	Identify the grille & hardware with parts list.					
	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the read of the grille shell.					
	Attach L Bracket to bottom of a Billet Grille Piece w that you can move the position of the Billet Grille piece	ith a 20mm Phillips Screw (Figure 2). Note: The bracket has a slot so se once installed.				



Description

Fiugre 2 - Rear View of Loosely attaching L Bracket to the bottom of a Billet Grille



illustration

Figure 3 - Fit the Billet Grille with only the L Bracket installed

Position a Billet Grille piece in the factory grille shell (Figure 3). Assure the Billet Grille piece will be centered vertically by the L Bracket. Re-position the L Bracket as needed.

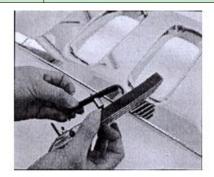


Figure 4 - Loosely attach the Bushing, U Bracket to the Billet Grille

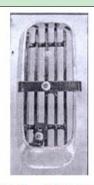


Figure 5 - Position the Billet

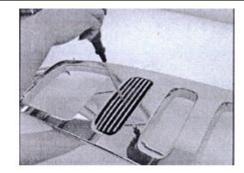


Figure 6 - Secure the Billet Grille into place

Bushing, U Bracket to the Billet Grille Grille into place

5 Loosely attach the Bushing, U Bracket to the Billet Grille using 30mm Phillips Screw and Flange Nut (Figure 4).

Twist the U Bracket and position the Billet Grille into a factory grille shell opening.

Twist the U Bracket so that it will secure the Billet Grille in place (Figure 5).

Tighten the Flange Nut, while pushing down to hold the L Bracket against the factory grille shell (Figure 6).

Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.

Repeat all steps for the other 6 Billet Grille pieces.

Installation completed!!!

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!