

PATENT PRODUCT

Grille Installation Instruction

Rev. 180401

GR03FFC20C/J **Application** Part# For 2015-2018 Chevy Suburban / Tahoe Item **Part Name QTY** Description Item **Part Name** QTY **Description Parts List** 1 Billet Grille 2 Stainless steel 3 Toggle Nuts 6#-32UNC 6#-32UNC X2" 2 stud 8 X Drill X **Install Notes: Overlay** Replacement Cut Step Description illustration 1 Identify the grille & hardware with parts list. Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / 2 front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. 3 Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt. Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the 4 toggle nut past the factory grille honeycomb. Secure billet grille using the toggle nut from the 5 back side of the OEM grille shell. oggle Nu 6 Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten. 7 Reinstall the black plastic cover which was removed in step 2. 8 Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!