

Part#	GR03FFC19 F/W	Application	For 2015-2019 Chevy Silverado 2500HD/3500HD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	4	Aluminum	7	Head Screws	4	#8 X 1 "
	2	Screws	4	#8 X 3/4"	8	Mounting Brackets	2	
	3	U-Clip	4	#8	9	Fender Washers	4	1 "
	4	U Nuts(Long)	4	#8	10	# of tabs	3	
	5	# of billets	4		11	Allen Key	1	
	6	# of rivets	12		12	Wrench	1	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>M4-15 Bolts M4 Nylon lock nuts</p> <p>Front view</p> <p>Rear view</p>
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2	On the back side of the lower bumper, you will see two 10mm factory bolts, or holes for 10mm bolts. If you cannot reach this area from front of the bumper opening, follow step 3. Otherwise, skip to step 4.	<p>Looking from top of truck</p> <p>2 factory bolts/pre-drilled holes</p> <p>Outside</p>
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(Optional) Open hood and remove the 12 plastic push clips securing the plastic radiator shroud. Remove the plastic radiator shroud. (Fig 3a.) Using your 10mm socket and ratchet to remove the four (4)10mm bolts securing the upper grille assembly to the radiator support. (Fig 3b.) Gently lift the top of the grille up while pulling back at the same time. Depress the four (4) release tabs located on the inside of the factory grille assembly with flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it. (Fig 3c.)

3	<p>Fig 3a</p> <p>Fig 3b</p> <p>Fig 3c</p>
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4	<p>If truck has factory hardware in location as shown, follow step 4. Otherwise, use step 5.</p> <p>Remove the two upper 10mm bolts and keep for reuse. In this case, you do not need to use the #8 screws, U-clips and washers provided. Insert the mounting bracket in its location (bracket tabs should be facing towards center of opening). Secure the factory bolts.</p>	<p>10mm factory bolts</p> <p>inside of truck</p>	
5	<p>Use this step if your vehicle does not have the factory mounting bolts. Slide in the supplied #8 U nuts(Long) over the mounting holes on the vehicle, install the bracket as shown. Thread in #8 screws and washers to secure the bracket on the vehicle. Then, slide in two more #8 U clip on the outer tabs of the bracket.</p>	<p>8mm U-clip</p> <p>8mm screws and U nuts(Long)</p> <p>inside of truck</p>	
6	<p>Insert the grille into the bumper opening. Secure the grille to the bracket in place with the included #8 screws and washers.</p>		
7	<p>Make sure the grille is centered and tighten the fasteners. If you removed the upper OEM grille and black plastic shroud in step 3, you may reinstall them now.</p>		
8	<p>Installation completed.</p>		

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