

PATENT PRODUCT

Grille Installation Instruction

Rev. 180701

Part#	GR03FFC19C/J		Application		For 2015-2018 Chevy Silverado 2500HD/3500HD								
		Item	Part N	lame	QTY	Des	cripti	on	Item	Part Nar	ne	QTY	Description
		1	Billet Grille		1	Stainless Steel			5	Head Screws		4	#8 1"
Parts Li	ist	2	Screws		4	#8 3/4"			6	Mounting Brackets		2	
		3	U-Clip U Nuts(Long)		4	#8			7 Fender Washe	ers	4	1 "	
		4			4 #8								
Install N	lote	es: Ov	erlay	$\sqrt{}$	Repla	cement	×	Dri		× Cut	×		
Step				D	escript	ion	illustration						
1	Identify the grille & hardware with parts list.												
2	On the back side of the lower bumper, you will see two 10mm factory bolts, or holes for 10mm bolts. If you cannot reach this area from front of the bumper opening, follow step 3. Otherwise, skip to step 4. Looking from top of truck Carterian top of truck 2 factory bolts/pre-drilled holes Outside												
	shr to t rele	oud. (Fi he radia ease tab	g 3a.) Us ator suppo	sing you ort. (Fig I on the	r 10mm 3b.) Ger inside of	socket and tly lift the t the factory	I ratche	et to rem he grille	ove the up while	four (4)10mm l pulling back a	oolts se t the sa	ecuring the uame time. D	re the plastic radiator upper grille assembly epress the four (4) the grille pulling away
3			HE SER			Fig 3a					Fig 3	3b Fig 3c	
4	If truck has factory hardware in location as shown, follow step 4. Otherwise, use step 5. Remove the two upper 10mm bolts and keep for reuse. In this case, you do not need to use the #8 screws, Uclips and washers provided. Insert the mounting bracket in its location (bracket tabs should be facing towards center of opening). Secure the factory bolts.												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Use this step if your vehicle does not have the factory mounting bolts. Slide in the supplied #8 U nuts(Long) over the mounting holes on the vehicle, install the bracket as shown. Thread in #8 screws and washers to secure the bracket on the vehicle. Then, slide in two more #8 U clip on the outer tabs of the bracket.	8mm screws and U nuts(Long) inside of truck					
6	Insert the grille into the bumper opening. Secure the grille to the bracket in place with the included #8 screws and washers.						
7	Make sure the grille is centered and tighten the fasteners. If you removed the upper OEM grille and black plastic shroud in step 3, you may reinstall them now.						
8	Installation completed.						

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