




Part#	GR03FEI90A	Application	2014-2015 Chevy Silverado 1500 Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Machine Screws	2	2.5 "
	2	Nylon Lock Nut	2	6/32"	4	Black Fender Washers		

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Insert the bumper billet into the factory bumper opening.	
	Looking through the billet bars locate the 2 small black square tabs with the small hole in the center that are welded to the backside of the billet grille. With a 3/16 " drill bit inserted through the hole in the tab make a small mark in the plastic of the factory bumper opening.	
3	Now remove the billet and drill a hole through the bumper plastic where you just made the small mark. Make sure to drill the hole through the aluminum plate behind the plastic factory bumper insert. Reinsert the billet into the bumper opening and insert the two machine screws through the billet bars, the small black tab with the hole in it and the factory bumper plastic.	
4	From behind the bumper install the 1 " black fender washers and the nylon lock nuts and tighten. You can reach behind the bumper from underneath the vehicle, you may need to unclip the rubber splash guard to gain access to the backside of the bumper.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
6	Reinstall the black plastic cover which was removed	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!