

## **PATENT PRODUCT** Grille Installation Instruction

Rev. 190301

Part#	G	GR03F	R03FEI50C/J/S		Ap	Application		For 2014-2015 Chevy Silverado 1500 Main Upper						
		Item	Part Name		me	QTY	Descrip		otion	Item	Part Name	QTY	Description	
Parts L	ict	1	Upper	Billet	Grille	1	Stainl	ess st	eel	4	Lock Nut	8	6-32	
Fails L	151	2	Lower	Billet	Grille	1 Stainless st			eel	5	Flat Tab	8	/	
		3	Bolt			8	6-32×2″							
Install N	Notes: Overlay 🗸 Replacemer							×	Dri		Cut	×		
Step	Description								illustration					
1	Identify the grille & hardware with parts list.													
2	<b>Optional(steps 2-6):</b> Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)													
3	Remove the four 10mm upper bolts securing the factory grille shell to the radiator support. (Fig 2)													
4	Remove the four 10mm upper bolts securing the lower section of the factory grille assembly. Two are located in the middle and once bolt on each opposite corner.(Fig 3)													
5	Remove the two 7mm bolts securing the lower section of the factory grille assembly to the front fender. Two are located in the middle and once bolt on each opposite corner. Repeat on opposite side. (Fig 4)													
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	The front grille assembly car from the vehicle. With the he the opposite side gently tilt th while pulling away from the v time. The assembly is held in compression clips. You can grille face side down for the in grille. (Fig 5)	Ip of an assistant ne grille assembly vehicle at the sam n place by now carefully plac	up							
7	Center the billet grille into the opening of the factory grille shell. Place bolts through the tabs on the front of the grille. Be sure the bolts are through the grille shell.									
8	Secure billet grille using the from the back side of the gril		abs							
9	Make sure the billet grille is centered and tighten the fasteners.									
10	Installation completed!!!									

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