Grille Installation Instruction

Part#	GR03FEF55F	Application	For 2019-2020 Chevy Silverado 1500 RST/LT/LT Trail Boss				

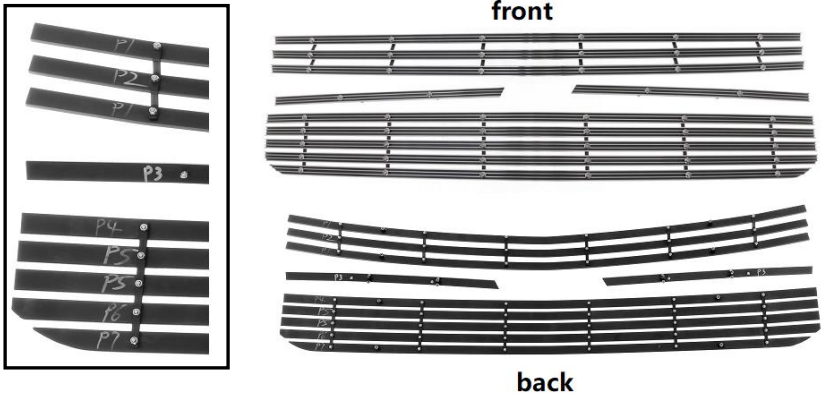|	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billets	10	Aluminum	7	Wrench	1	Tool for fastening Nylon lock Nuts
	2	Back Bracings	6	Long	8	Studs	16	#10X2.5"
	3	Back Bracings	6	Short	9	Lock Nuts	16	#10
	4	Chromed Bolts	52	Fasteners for billet grille assembly	10	Flat Tabs A	4	/
	5	Nylon Lock Nuts	52	Fasteners for billet grille assembly	11	Flat Tabs B	8	/
	6	Allen Key	1	Tool for fastening Chromed Bolts				

Install Notes: Overlay √ Replacement × Drill × Cut ×

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	

front
back

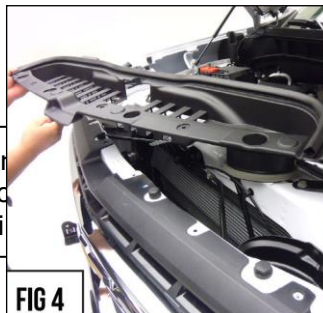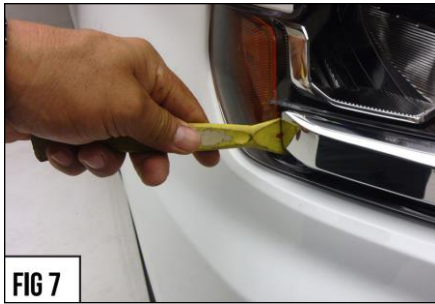| 2	Turn off engine, chalk tires with stop block, open the hood and disconnect the battery. Prepare the vehicle by setting a protective layer of Blue Masking Tape (3M Painters Tape or similar) over the head lamps, grille cross bar, and along the lower bumper that is in close proximity to the grille.(Fig 1)
3	The OEM Factory Grille will have to be removed. Begin grille removal unscrewing the Hood release latch handle. (Fig 2)
4	Next, begin prying free all the Push Pin Retainer Clips and remove the radiator cover. With the Radiator Panel Cover removed, Identify and remove the screws that secure the top trim / grille frame. Pry the trim piece up and off the core support lip. (Fig 3-6)

FIG 1 FIG 2 FIG 3 FIG 4 FIG 5 FIG 6

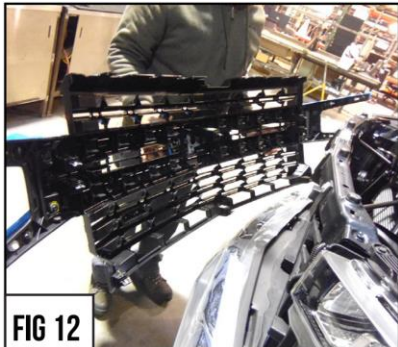The instr... ...le a little bit to adjust to... ...We are not responsi... ...g our product!

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Rev. 191201

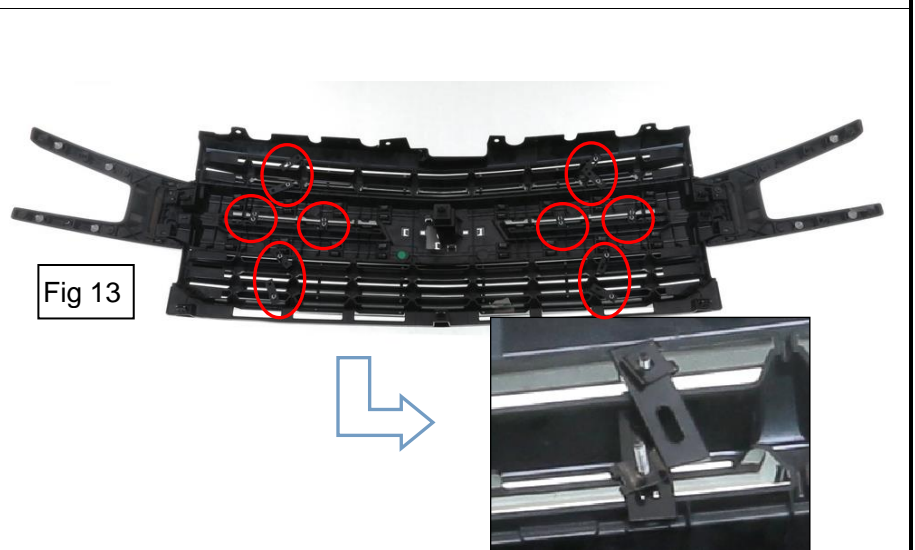| Part#	GR03FEF55F	Application	For 2019-2020 Chevy Silverado 1500 RST/LT/LT Trail Boss

5	Remove Vehicle's Grille Cross Bar by carefully prying on the end "finger piece". Note the protective layer of masking tape in Figures #8 & #9. (Fig 7-9)
6	Work the prying tool towards the center. Figure #9b shows the plastic fastener on the inside of the cross bar. (Fig 8-9)
7	Repeat on opposite side.

FIG 7   FIG 8   FIG 9

8	Before you can separate the Vehicle's Grille Assembly, you must pry off the retainer clips located behind grille near bottom corners. Use a long prying tool with a large broad edge to depress and pop free from fastener. (Fig 10-11)
9	With the OEM Grille free and removed from vehicle, place face down on a padded surface. (Fig 12)

FIG 10   FIG 11   FIG 12

10	Hold the billet grille against the OEM grille shell. Place screws through aluminum tabs on front of the grille. Secure billet grille using the flat tabs and U-Clip nut from the back side of the OEM grille shell. (Fig 13)	Fig 13

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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11	Carefully inspect your work regarding the Grille installed on the Vehicle's OEM Grille.
12	Take the assembled grille component and put into place to install onto vehicle. Re-install in the reverse order from which it was removed. Start at the bottom and work your way up. Re-install the radiator cover & Hood Latch Handle too.(Fig 14-16)

Fig 14

Fig 15

Fig 16

13	Carefully inspect your work and make certain all vehicle panels have been installed and align correctly as factory fitment.
14	Installation completed!!!