| Grille Installation Instruction | | | | | | | | | | | Rev. 150116 |
|----------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---------------|------|------------------------------------------------------------------------|----------|--------------|---------|-------------------|-----|-------------|
| Part# | GR03FEC06A Application | | | | 05~06 Chevy Silverado 2500/3500 / 06 Silverado 1500 - Billet Grille | | | | | | |
| | | ltem | Part | Name | QTY | Descrip | tion | Item | Part Name | QTY | Description |
| Dertel | .ist | 1 | Billet Grille | | 2 | Aluminum | | 4 | Truss Head Screws | 8 | 6-32×1.5″ |
| Parts L | | 2 | Washers | | 8 | 6# | | 5 | Flange Brackets | 4 | |
| | | 3 | Lock Nuts | | 8 | 6-32 | | 6 | Flange Brackets | 4 | |
| Install Notes: Overlay \checkmark Replacement \times | | | | | | |) C | Drill × | Cut × | | |
| Step | Description | | | | | | illustration | | | | |
| 1 | Identify the grille & hardware with parts list. | | | | | | | 27 | | T | |
| 2 | Remove the black plastic cover (on top of grille / front Panel) from vehicle. This will allow access to the rear of the grille shell. At this time the grille shell may be removed. It is only necessary if the grille mesh is going to be cut from the factory grille. Unfasten the clips on the grille and remove the grille shell. There is a clip on each end and one next to each headlight / signal light. | | | | | | | | | | |
| 3 | Identify the billet inserts and hardware from the parts list. Test fit each into the openings. If the billets are to be installed as an overlay, skip to Step 3. Use a die grinder or similar tool to cut the inner mesh from the openings. File or sand the cuts smooth around both openings. | | | | | | | | | | |
| 4 | Place the LOWER billet insert in the lower opening of the factory grille. Hold the billet in place and insert a screw in each of the mounting brackets welded to the rear of the insert. Starting in the center; install a 6 " flange bracket (with the bent edges facing forward), washer and lock nuts so the billet is held firmly in place (DO NOT OVER TIGHTEN). | | | | | | | | | | |
| 5 | Repeat the installation of the upper insert as in Step 2 with the 6 ^{<i>n</i>} flange brackets. Re-install the black plastic cover back on the vehicle. | | | | | | | | | | |
| 6 | Installation completed!!! | | | | | | | | | | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!