




Part#	GR03FAJ31 S	Application	For 2011-2014 Chevy Silverado 2500 HD For 2011-2014 Chevy Silverado 3500 HD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	3	Truss Head Screws	10	6-32 × 1.5"
	2	Flat Tabs	10		4	Flange Nuts	10	6-32

Install Notes: Overlay Replacement Drill Cut


Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.	N/A
3	Optional: Using factory instructions, remove the entire front grille shell.	N/A
4	Position the Billet Grille onto grille shell cavity.	N/A
5	Loosely attach the Billet Grille by holding the Flat Tabs behind factory grille shell and inserting the Screws (from the front) through the Billet Grille holes and Flat Tabs, secure them with Flange Nuts provided.	
6	Once the Billet Grille is loosely attached, center it and tighten all Screws at the same rate.	N/A
7	Reinstall the plastic shroud with the fasteners removed in Step 2.	N/A
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR03FAJ3 1S	<i>Application</i>	For 2011-2014 Chevy Silverado 2500 HD For 2011-2014 Chevy Silverado 3500 HD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Nylon Lock Nuts	4	6-32
	2	Washers	4		5	Bolt	4	6-32×1.5
	3	Flat Tabs	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Test fit the billets as the billets will mount to the shell. The square stops welded to the rear of each billet need to sit on the bottom of each opening. These stops help the billet secure correctly in the openings. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if need.	
3	Test fit the longest billet the top opening with the shortest bar on top. Install a machine screw into each of the bars welded to the rear of the billet insert. From the rear of the billet, install a 'J' hook, washer and nut (Only hand-tighten the nuts at this time). Recenter the billet in the opening. Make sure the 'J' hook wrap around the plastic vertical bars. Tighten the screws so the billet insert is held snugly in place.	
4	Center the center billets into the openings (they will fit only one way). Repeat the installation of the center billets as described in step 2. Now install the bottom billet.	
5	Re-install the grille shell onto the vehicle if it was removed. Installation is now complete.	
6	Installation completed!!!	

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