

PATENT PRODUCT Grille Installation Instruction

Rev. 190801

Part#	rt# GR03FAA33J For 2007-2013 Chevy Silverado 1500 Main Upper											
		ltem	Part Name		QTY	Descrip	otion	Item	Part Name	QTY	Description	
Parts List	-	1	Billet Grille		2	Stainless steel		3	Toggle Nut	8	6-32	
		2	2 Bolt		8	6#-32x2"						
Install Notes: Overlay \checkmark Replacement \times Drill \times Cut \times												
Step	Description						illustration					
1	Identify the grille & hardware with parts list.											
2	Optional: remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille											
3	Insert the screws into the weld tab hole from front side of the billet grille. Picture for reference only. This is not actual grille. Weld tab Screw Toggle nut											
4	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.											
5	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.											
6	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



PATENT PRODUCT Grille Installation Instruction

Rev. 190601

Part#	G	R03F	AA33J	Applic	ation	For 20()7-20	13 Ch	evy Silverado 1500					
		Item	Part	Name	QTY	Descrip	tion	Item	Part Name	QTY	Description			
Parts L	ist	1	Billet Gri	lle	1	Stainless s	steel	3	Screws	4	8#× 3 ″			
		2	U- Clip N	luts	4	8#		4	Powder Coated Universal Brackets	4				
Install N	lote	es: Ov	verlay	√ Re	eplacer	nent ×	Drill \checkmark Cut \times							
Step		Description						illustration						
1	Ide	dentify the grille & hardware with parts list.												
2			, remove the rear o		•	cover (on to	op of C	p of OEM grille / front panel) from vehicle. This will allow						
3	Hold the billet grille against the OEM grille shell, center and mark holes for drilling. Remove billet grille and drill holes according to your mark. Place screws through the welded aluminum tabs on the grille. Hold the billet grille up to the opening of the factory shell.													
4	Pla	ice the	powder c	oated bra	ckets o	ver the scre	ews ar	nd hold ir	n place using the U-Clip n	uts prov	ided.			
5	Ма	ke sure	e the bille	t grille is o	centered	l and tighte	en the t	fasteners	s, but do not over-tighten.					
6	Re	install t	the black	plastic co	ver whic	ch was rem	ioved i	n step 2.						
7	Installation completed!!!													

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



PATENT PRODUCT Grille Installation Instruction

Rev. 190501

Part#	GR03FAA33J		Application		For 2007-2010 Chevy Silverado 2500 HD /2007-2010 Chevy Silverado 3500 HD /2007-2013 Chevy Silverado 1500						
Parts List	Item	Part Na	me	QTY Description		ltem	Part Name	QTY	Description		
	1	1 Billet Grille insert		1	Stainless steel	5	Lock Washers	2	1/4″		
	2	Bolts		2	1/4-20×3/4 "	6	Screws	2	#8 ×11/4 "		
	3	Nuts		2	1/4-20	7	U-Nuts	2	#8		
	4	Flat Washers		2	1/4"	8	L Brackets	2	/		
Install No	otes: (Overlay √	Re	placen	nent × Di	ill 🛛 🗙	Cut ×				
Step		Des	cription			illustration					
1	Identify	the grille & hai	dware wit	h parts	list.						
2	Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom and two in the center; these secure the grille to the core support. Us slotted screwdriver to release the clips. Remove the grille.										
3	From the top of the factory bumper, remove two round plastic fasteners. You will use these holes to install your new bumper grille. Install a #8 U-Nut on the smaller 3/16"hole in 'L' brackets. Use the 1/4 bolts, nuts and washers to secure the other end (use the hole closest to the bend) to the bumper. Install into the plastic fasteners holes (do not tighten at this time). Center the billet into the opening; use the #8 screws to secure the billet to the brackets. Adjust the mounting brackets if needed; tighten the hardware.										
4	Re-install grille assembly and radiator cover back onto the vehicle.										
5	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!