

PATENT PRODUCT Grille Installation Instruction

Rev. 190801

Part#	art# GR03FAA33C For 2007-2013 Chevy Silverado 1500 Main Upper											
		Item Part Name		QTY	Description		Item	Part Name	QTY	Description		
Parts List	-	1	Billet Grille	2	Stainless steel		3	Toggle Nut	8	6-32		
		2	2 Bolt		6#-32x2"							
Install Notes: Overlay \checkmark Replacement \times Drill \times Cut \times												
Step			Descript	tion		illustration						
1	Identify the grille & hardware with parts list.											
2	Optional: remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille											
3	Insert the screws into the weld tab hole from front side of the billet grille. Picture for reference only. This is not actual grille. Weld tab Screw Toggle nut											
4	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.											
5	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.											
6	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



PATENT PRODUCT Grille Installation Instruction

Rev. 190601

Part#	G	R03F	AA33C	Applic	ation	For 200	7-2013 Chevy Silverado 1500						
		Item	Part N	lame	QTY	Descrip	tion	Item	Part Name	QTY	Description		
Parts L	ist	t 1 Billet Grille		le	1	Stainless steel		3	Screws	4	8#× 3 ″		
		2 U- Clip Nuts		uts	4	8#		4	Powder Coat Universal Brackets	ed 4			
Install Notes: Overlay \checkmark Replacement \times Drill \checkmark Cut \times													
Step	p Description illustration												
1	Identify the grille & hardware with parts list.										8		
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.												
3	Hold the billet grille against the OEM grille shell, center and mark holes for drilling. Remove billet grille and drill holes according to your mark. Place screws through the welded aluminum tabs on the grille. Hold the billet grille up to the opening of the factory shell.												
4	Place the powder coated brackets over the screws and hold in place using the U-Clip nuts provided.												
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.												
6	Reinstall the black plastic cover which was removed in step 2.												
7	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

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PATENT PRODUCT Grille Installation Instruction

Rev. 190501

Part#	GR0	3FAA33C	Applic	ation	For 2007-2010 Chevy Silverado 2500 HD /2007-2010 Chevy Silverado 3500 HD /2007-2013 Chevy Silverado 1500							
Parts List	ltem	Item Part Na		QTY Desc		ription	ltem	Part Name	QTY	Description		
	1 Billet Grille insert			1	Stainless	steel	5	Lock Washers	2	1/4″		
	2	2 Bolts		2	1/4-20×3/4 "		6	Screws	2	#8 ×11/4 "		
	3	3 Nuts		2	1/4-20		7	U-Nuts	2	#8		
	4 Flat Washers		S	2 1/4"			8	L Brackets	2	/		
Install No	otes: (Overlay √	Re	placen	nent 🛛	Drill	×	Cut ×				
Step		Des	cription					illustrati	on			
1	Identify	the grille & hai	dware wit	h parts	list.							
2	Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom and two in the center; these secure the grille to the core support. Us slotted screwdriver to release the clips. Remove the grille.											
3	From the top of the factory bumper, remove two round plastic fasteners. You will use these holes to install your new bumper grille. Install a #8 U-Nut on the smaller 3/16"hole in 'L' brackets. Use the 1/4 bolts, nuts and washers to secure the other end (use the hole closest to the bend) to the bumper. Install into the plastic fasteners holes (do not tighten at this time). Center the billet into the opening; use the #8 screws to secure the billet to the brackets. Adjust the mounting brackets if needed; tighten the hardware.											
4	Re-install grille assembly and radiator cover back onto the vehicle.											
5	Installation completed!!!											

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