




PATENT PRODUCT Grille Installation Instruction

Rev. 20200801

Part#	GR02FEE48S	Application	For 2007-2015 Audi Q7 Not For Honeycomb Style
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Machine Screws	8	6#-32X1.5"
	#2	Flat Washers	8	#10	#5	Nylon Lock Nuts	8	6#-32
	#3	L Brackets	8					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Hold the billet grille against the OEM grille shell, center and mark holes for drilling. Remove billet grille and drill holes according to your mark, (Drill a 3/16" hole at each tab).	
4	Re-center one of the grilles in place. Insert the Screws into the tabs. Use the Flat Washers and Nylon Lock Nuts to secure the grille. Repeat on remaining grilles.	
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic shroud with the fasteners removed in Step 2.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!