

Part#	GR01IEC66S/K	Application	For 2002-2006 Cadillac Escalade
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	3M Double-Sided Tape	1	
	2	(R2) Pop Rivets	5	1/8 × 1/2"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood and remove all of the stock black plastic rivets across the radiator cover. Pry up the center of the rivet with a flat head screwdriver and then pull out the whole rivet. Save the rivets for reinstalling the grille shell.	
3	Loosen and remove the bolt at the top center of the grille shell. Pop out each of the top corner snaps using a flat head screwdriver.	
4	Carefully pull the grille shell upward. Use a die grinder to remove the plastic bars by cutting them off where they meet the plastic lip as indicated below.	
5	Now cut away the side plastic where the horizontal bars meet up with the lip. Be sure to leave the chrome border for the rough cut indicated by the arrows in the diagram.	
6	Use an angle grinder to gradually sand down the chrome ring a little at a time until the chrome ring is completely removed. Caution: Do not damage the painted edge of the grille shell!	
7	Place the billet grille into the grille shell from the back and rivet into place with the hardware provided. One rivet in each top corner and one on each of the bottom mounting tabs. Carefully pry off the stock cadillac emblem from the stock grille shell. Place the included 3M double-sided tape on the back of the stock emblem and press it firmly onto the billet grille. Reinstall the grille on the vehicle.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!