




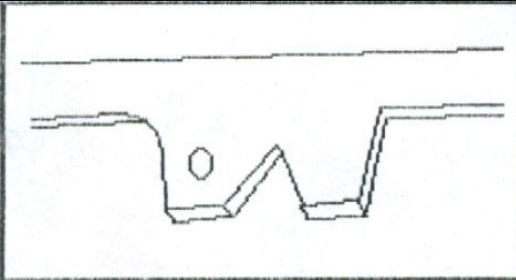
Grille Installation Instruction

Rev. 150116

Part#	GR01HFF33H	Application	00-05 Cadillac Deville – Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Phillip Screws	6	#8 × 3/4
	2	Flat Nut	6	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place the grille face down on a workbench. Use your die grinder to cut the center out of the grille shell. We recommend making a rough cut about 1" - 2" away from the chrome ring and face bar. Then make a second cut closer to the chrome later. Make your first cuts along the top. Do not cut the plastic molded to the face bar (see diagram). Cut the seven bars just below the chrome face bar. Next cut the bars on each end and along the bottom of the chrome ring. Start in one corner and make a continuous cut to the other end.	
4	File or sand the cuts down so there is a smooth contour around the opening. Test fit the billet into the opening. The top mounting tabs align with the plastic molded to the face bar (see diagram in Step 2). The lower mounting tabs align with two factory holes in the back of the grille. It may be necessary to slightly bend the brackets so they sit against the plastic correctly. Use a pen to mark the mounting holes. Drill a 1/8" hole at each tab. Use the #8 screws and flat nuts to secure the billet to the grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
6	Re-install the grille shell assembly back onto the vehicle.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!