



Grille Installation Instruction


Rev. 141001

Part#	GR01HFD62A	Application	07~10 Cadillac Escalade - Billet Grille					
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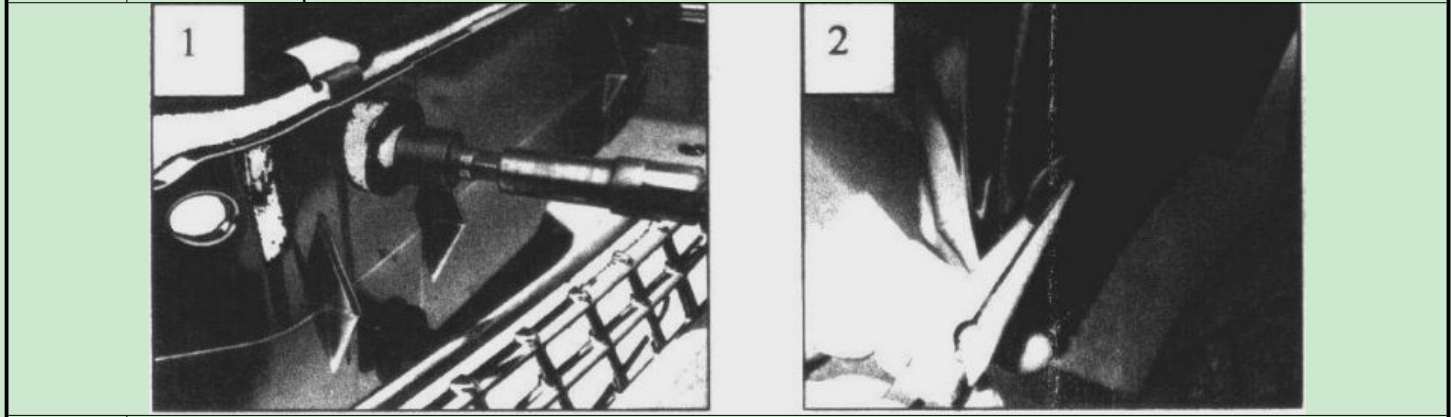
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	3	Phillip Screws	4	#8 × 3/4 "
2	Flat Nuts	4	8#	4	Plastic Tree Fasteners	4		

Install Notes: Overlay Replacement Drill Cut

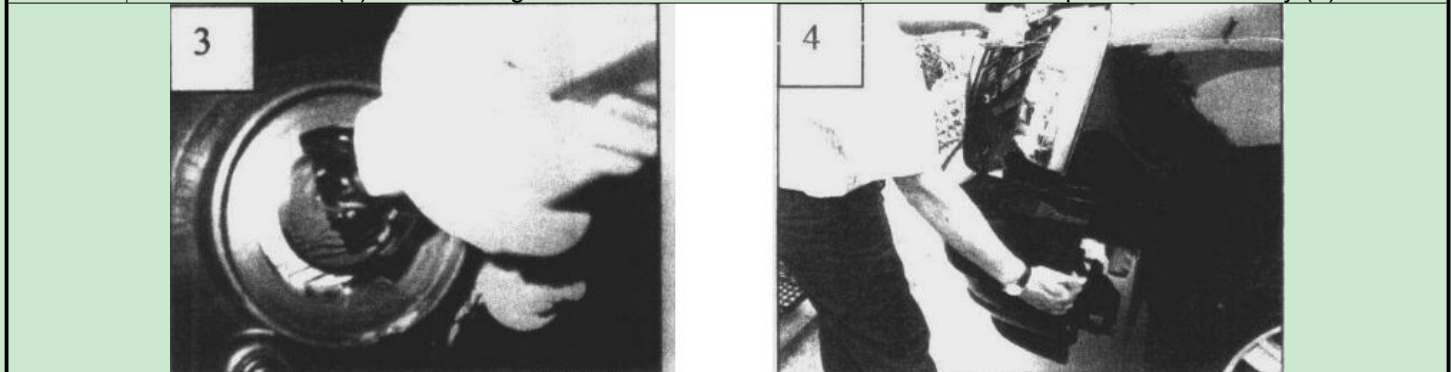
Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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2 Unclip the plastic rivets and remove the plastic cover over the grille. Remove the six 10mm bolts along the top of the grille (1). Apply masking tape to the painter surfaces of the grille. Remove the bolts and factory fasteners attaching the bumper cover to the inner plastic wheel wells (2). There are two bolts along the bottom and one towards the top of the wheel well.

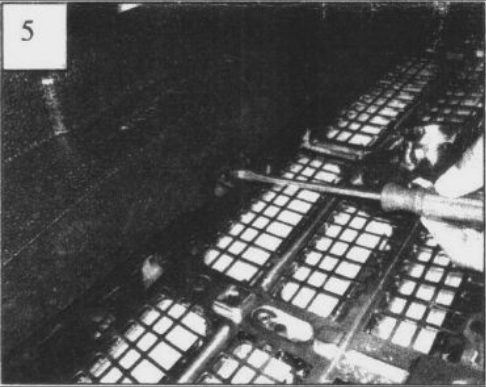
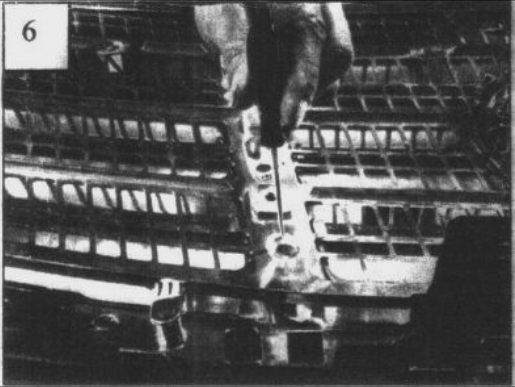
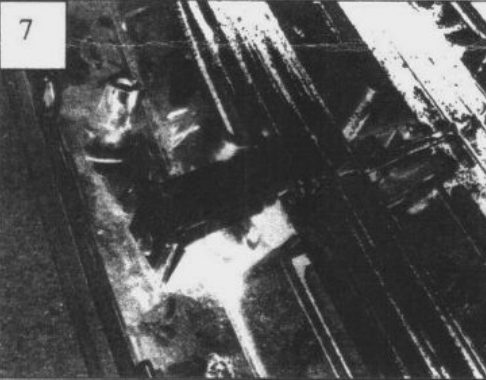
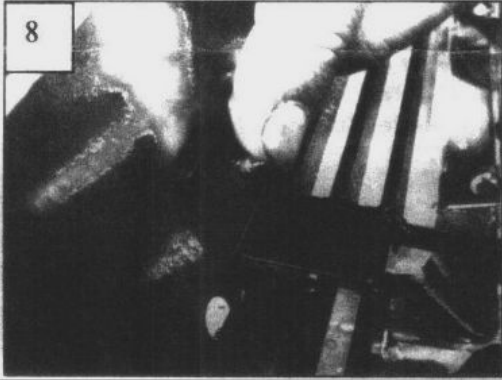


3 Pull the inner fender wells away from the bumper cover. This will gain access to disconnect the turn signals lights and fog lights. Use a Phillips screwdriver to unfasten the light covers; twist the lights from the sockets to disconnect them (3). Once the lights have been disconnected; remove the bumper cover assembly (4).



4 Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the fasteners securing the bumper pad to the bumper cover (5). Separate the plastic rivets holding the mesh inserts in place. These can be removed with a small 1/16" punch or drill bit (6).

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4	Center the billet grille inserts behind the grille. Bend the brackets on the grille so they sit flat against the grille shell. Make sure the polished billet bars sit in each opening. If they do not align correctly, adjust the brackets.		
5	Once you have the correct fitment of the grille; drill the mounting holes. Drill a 1/8" hole through the shell at each mounting tabs. Fasten the billet to the grille shell using the #8 screws and flat nut (7&8).		
			
9	Re-install the bumper pad to the bumper cover; re-install the bumper cover assembly and the plastic grille cover back onto the vehicle.		
10	Installation completed!!!		

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