



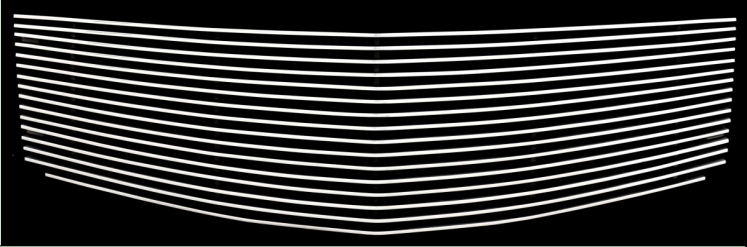
Grille Installation Instruction

Rev. 150116

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|-------|------------|-------------|------------------------------------|
| Part# | GR01HEC68H | Application | 03~07 Cadillac CTS - Billet Grille |
|-------|------------|-------------|------------------------------------|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|---------------|-----|-------------|------|----------------|-----|-------------|
| | 1 | Billet Grille | 1 | Aluminum | 3 | Phillip Screws | 8 | 8# × 3/4 " |
| | 2 | U-Nuts | 8 | 8# | | | | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Pop the hood and remove the plastic grille from the bumper cover by removing the 14 plastic fasteners from the grill. Apply masking tape around the opening to protect the paint. Note on the rear edge of the opening, there is a molded lip that holds the OE grille in position. Carefully cut the lip away using a knife with a razor blade; Keep your cut close to the edge of the opening. You should be left with a smooth opening all the way around. | |
| 3 | Clip the eight "U" clips found in the hardware kit onto the plastic tabs, there are four along the bottom and two on each side. Center the billet in the opening and align with the "U" Clips. Make sure the billet is aligned properly within the opening. Using the screws provided, fasten the lower four brackets first and then the two on the sides. | |
| 4 | If your billet has an emblem area, use a heat gun on the back of the factory grille emblem (a good hair driver will work). | |
| 5 | Heat it enough so the tape is warm and pliable, at this time the emblem will peel off by prying with even pressure. Let the tape cool and then re-attach to the logo plate on the insert. You also can use new double sided tape if the tape is torn during removal. | |
| 6 | Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten. | |
| 7 | Reinstall the black plastic cover which was removed in step 2. | |
| 8 | Installation completed!!! | |

NOTE:This billet insert will not fit V Series CTS Models.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!