



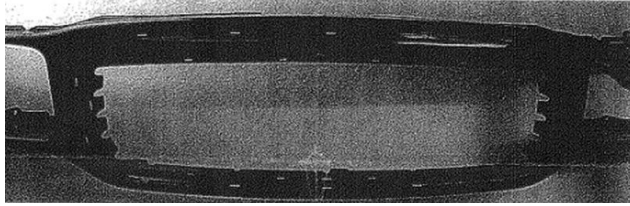
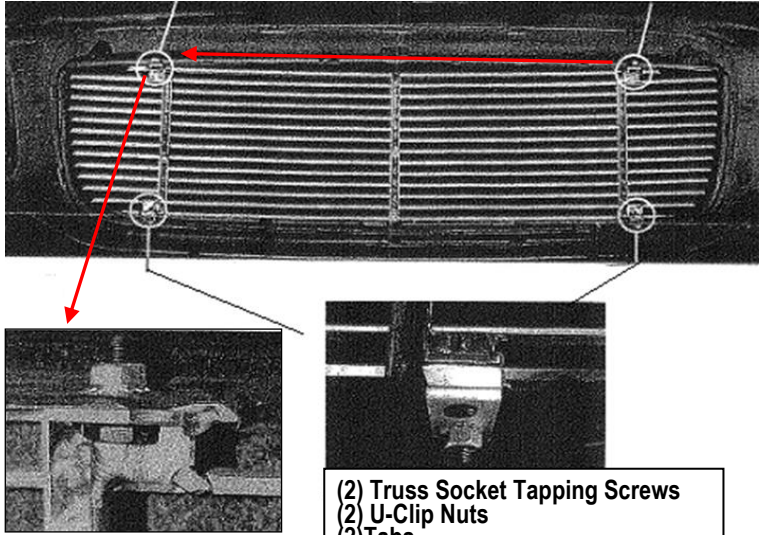
PATENT PRODUCT Grille Installation Instruction

Rev. 20201001

Part#	A85367C&J&S	Application	For 1999-2001 Cadillac Escalade
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	#1	Billet Grille	1	Stainless Steel	#5	Truss Socket Tapping Screws	2	10 X 3/4 "
	#2	2-Hole Tabs	2		#6	Kep Nuts	4	1/4"-20
	#3	Tabs	2		#7	Hex Bolts	4	1/4"-20x3/4"
	#4	U-Clip Nuts	2	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Cut and remove OEM grille, leaving a 1/4" reveal behind chrome ring and sand smooth.	
4	Center the grille into the opening of the factory grille shell. Insert a U-Clip Nut on each tab, then secure with Truss Socket Tapping Screws. Thread in Kep Nuts and Hex Bolts to secure the grille with 2-hole tabs onto the OEM shell. Install the grille as shown.	 <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>(2) Truss Socket Tapping Screws (2) U-Clip Nuts (2) Tabs</p> </div>
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic shroud with the fasteners removed in Step 2.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!