

Grille Installation Instruction

Rev. 180501

Part#	GR01HEC67A&H		Application		For 1	r 1999-2001 Cadillac Escalade						
		Item	Part Name	QTY	Descr	iption	Item	Part Na	me	QTY	Description	
		1	Billet Grille	1	Aluminum		5	Truss Socket Tapping Screws		2	10 X 3/4 "	
Parts Li	ist	2	2-Hole Tabs	e Tabs 2				Kep Nuts		4	1/4" -20	
		3	Tabs	2			7	Hex Bolts		4	1/4" -20x3/4"	
		4	U-Clip Nuts	2	10#							
Install Notes: Overlay X Replacement						√	Drill					
Step	Description						illustration					
1	Identify the grille & hardware with parts list.											
2	Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and re-attach after installation.											
3	Cut and remove OEM grille, leaving a 1/4" reveal behind chrome ring and sand smooth.						•					
4	Center the grille into the opening of the factory grille shell. Insert a u-clip on each tab, then secure with tapping screws. Thread in kep nuts and hex bolts to secure the grille with 2-hole tabs onto the OEM shell. Install the grille as shown.								(2) Truss Socki (2) U-Clip Nuts (2)Tabs		ng Screws	
5	Mal	Make sure the grille is centered and tighten the fasteners. Reinstall the black plastic cover which was removed in step 2.										
6	Inst	nstallation completed.										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!