

PATENT PRODUCT Grille Installation Instruction

Rev. 190401

Part#	G	GR01HEC66 C/S/J Application		For 2002-2006 Cadillac Escalade /2002-2006 Cadillac Escalade EXT /2002-2006 Cadillac Escalade ESV							
		Item	Part N	lame	QTY	Description	Item	Part Name	QTY	Description	
		1 Billet Gr		ille	1	Stainless steel	5	Truss Head Tapping Screws	8	10#×3/4"	
Parts Lis	st	2	L Shape	Tabs	6		6	U-Clip Nuts	8	10#	
		3 Kep Nut			1	1/4" -20	7	Hex Bolt	1	1/4" -20x3/4"	
		4	U-Clip N	luts	2	8#	8	Truss Head Tapping Screws	2	8#×3/4"	
Install Notes: Overlay × Replacement √ Drill √ Cut √											
Step		Description					illustration				
1	Id	Identify the grille & hardware with parts list.									
2	Pı	Pry out plastic fasteners that attach filler panel to grille shell and core support. Save fasteners. Remove panel.									
3	Remove bolt near top front of grille shell, just right of center. Pull on upper ends of grille shell to release side mounting clips. Pull grill shell up and remove.										
4	CE	Mask all painted areas of grille shell with masking tape. Lay grille shell on a soft surface. Carefully cut out center section of grille shell to within 1/8" of chrome. Cut out upper section of grille. Sand until within 1/32" of chrome. (See photo #1).									
5	Slide two U-clip nuts over each end of three "L" tabs. Loosely attach to lower mounting tabs of billet grille. (See photo #2)										
6		Slide one U-clip nut on each end of billet grille upper side mounting tabs. Slide one U-clip nut on one end of two "L" tabs. Loosely attach to side mounting tabs. (See photo #3)									
7	ta	Center billet grille in rear of grille shell, and align top billet with upper edge of grille shell. Adjust lower mounting tabs to fit flush to bottom of grille shell. Adjust upper side mounting tabs to fit flush to underside of top of grille shell. Bend tabs as necessary to get proper fit. (See photo #4)									
8	М	Mark locations of mounting tab holes, and drill 1/4" holes into grille shell.									
9	Fa	Fasten all screws. Check alignment of billet grille. Make sure billet grille is flush to rear lip of grille shell									
10	br	Attach long "L" bracket to fastener in upper core support. Set grille shell back in vehicle. Attach long "L" bracket to mounting tab on grille shell with 1/4-20 hex head bolt and kep nut. Adjust grille shell out to clear safety release lever.									

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



PATENT PRODUCT

AUT	O PARTS SPECIALIST INC.	Gril	le Installation Instruction	Rev. 190401					
Part#	GR01HEC66 C/S/J	Application	For 2002-2006 Cadillac Escalad Escalade EXT /2002-2006 Cadil						
11	(Optional) Carefully pry Cadillac emblem off factory grille. Reattach to upper center of billet grille.								
	(Photo #1) To	op side cut d	etail (Photo #2) Note location	n of upper side mount					
-	(Photo #1) To	op side cut d	etail (Photo #2) Note location	of upper side mount					







(Photo #4) Note location of upper crossbar

12 Installation completed!!!

> The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!