



PATENT PRODUCT


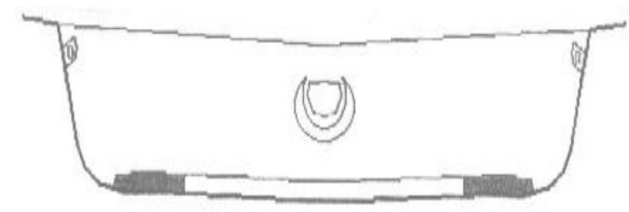
Grille Installation Instruction

Rev. 180601

Part#	GR01HEC61C/J	<i>Application</i>	For 2005-2009 Cadillac SRX
--------------	---------------------	--------------------	-----------------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Head Tapping Screws	2	8×3/4"
	2	U-Clip Nuts	2	8#	5	Truss Head Screws	4	6-32×1.5"
	3	Washers	4	10#	6	Nylon Lock Nuts	4	6-32

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the four plastic fasteners holding the grille shell to the header panel. Now remove the four plastic fasteners on each end of the grille. Unfasten the three clips holding the wire loom to the grille shell. Remove the grille shell from the vehicle. The factory grille will not be re-used.	
3	Note the plastic lip along the bottom of the opening. Use a razor to trim approximately a 2 1/2" length off of each end of the opening (shaded area in the diagram). This will allow the retaining bracket on the billet to sit just behind the edge of the opening on each side. Place a U-clip nut on the upper mounting bracket in each corner. Test fit the billet into the opening. Make sure the retaining brackets are behind the opening.	
4	If the vehicle is a lighter color; apply a light coat of black spray paint to hide the plastic lip. Note the four brackets along the bottom of the billet insert. Mark the bracket holes to the plastic lip along the bottom. Remove the insert. Drill a 1/16" hole at each mark.	
5	Re-install the billet and install the #8 screws in each corner (to the #8 U-clip nuts). Attach the lower mounting brackets using the truss head screws and lock nuts. Re-attach the wire loom clips to the back of the truss head screws. Use some high quality double-sided tape if re-installing the factory emblem onto the billet insert.	
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!