

Part#	GR01GGH25T	Application	2007-2014 Cadillac Escalade Not Fit ESV/ Platinum/Hybrid Models Without Tow hook				
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	4	Stainless steel	5	Studs	2	6-32×1 1/2"
	2	Washers	4		6	L Brackets	2	
	3	Studs	2	6-32×2"	7	Nylon Lock Nuts	4	6-32
	4	J Hooks	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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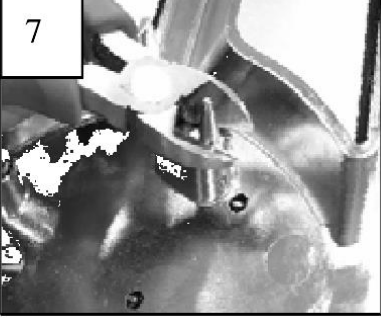

1	Identify the grille & hardware with parts list.	
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2	Start with the main grille section. Unclip the plastic rivets and remove the plastic cover over the grille. Remove the six 10mm bolts along the top of the grille (1). Apply masking tape to the painted surfaces of the grille. Remove the bolts and factory fasteners attaching the bumper cover to the inner plastic wheel wells (2). There are two bolts along the bottom and one towards the top of the wheel well.
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3	Pull the inner fender wells away from the bumper cover. This will gain access to disconnect the turn signals lights and fog lights. Use a slotted screwdriver to unfasten the light covers; twist the lights from the sockets to disconnect them (3). Once the lights have been disconnected; remove the bumper cover assembly (4).
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4	<p>Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the fasteners securing the bumper pad to the bumper cover (5). Separate the plastic rivets holding the mesh inserts in place. These can be removed with a small 1/16" punch (6). Do not damage the rivets; they will be re-used.</p>		
5		6	
5	<p>Use a pair of wire cutters (or similar tool) to cut the molded tab behind the logo area (7). This is a location tab next to one of the rivet points. Center the mesh inserts in place. Use the factory rivets to secure the mesh.</p>		
6	<p>Move on to the bumper grille section. Access the tow hooks from below the bumper. It may be easier if the front of the vehicle is raised on jack stands or ramps. Use an 18mm socket and wrench to remove the factory tow hooks from the frame.</p>		
7	<p>Use a slotted screwdriver to unclip and remove the factory plastic tow hook covers.</p>		

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Grille Installation Instruction

Rev. 200801

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8	Thread a stud in each nut welded to the grille. Hold the grille up to the factory shell and make sure it is centered.
9	Use one of the L brackets to secure the upper stud. Attach the J hook to the bottom stud. Install the washers and nuts. Make sure the brackets wrap around the bumper cover. Tighten the hardware until the grille is firmly held in place.
10	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.
11	Re-install the bumper pad to the bumper cover; re-install the bumper cover assembly and the plastic engine cover back onto the vehicle.
12	Installation completed!!!

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