

Grille Installation Instruction

Rev. 200601

Part#	GR01GGG 68T Application			ì	For 2008-2013 Cadillac CTS (Not For CTS-V, Not for models with Adaptive Cruise Control)/2011-2014 Cadillac CTS Coupe (Not For CTS-V Coupe, Not for models with Adaptive Cruise Control)							
		Item	P	art Name	QT	Y Des	scription	Item	Part Name	QTY	Description	
	_	1	Mesh Grille		2 Stain		ess steel	7	Kep Nuts	4	6-32	
	÷			lounting Plate	1	/		8	Logo Mounting Plate	1	/	
Parts L	ist	3	Countersunk Cap Screws		2			9	Washer	4	6#	
	-	4 Kep Nuts			2		10-32		Fender Washers	2	10#	
			ne Screws	5 6-32×		(3/4"	11	Washers	5			
		6 Nylon Lock Nuts		5	6-32			<u> </u>				
Install N	Note	es: Ov	/erlay	× Rep	lace	ment	√ Dril	ı ×	Cut ×			
Step	Description							illustration				
1	Identify the grille & hardware with parts list.											
2	Start from upper piece. Install the top plate onto the four mounting studs [1]. Place the small washers and kep nuts onto each stud. Center the top plate with the grille edges and tighten the nuts. Install the logo plate onto the grille using the countersink screws, fender washers and nuts. Adjust the plate in the center and tighten the hardware. Install the factory grille emblems. The factory double sided tape may be re-used; however if the tape has lost tack, new tape or a small amount of super glue will help hold the logo.											
3	Remove the rubber hood seal on the front side of the motor cover [2]. Unscrew the plastic clips and remove the plastic radiator cover over the grille [3]. Remove the two 10mm bolts along the top of the grille going into the core support [4].											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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				4
4	cover are secure remove both. Pu access behind gretained by (10) screwdriver to re Push the center core support and	of the grille and be d by a plastic pop Il grille forward to rille. Factory grille metal clips [5]. Us lease each pressi bottom of grille to I pull the top outw center [6]. Set th	o clip; gain is se a ure clip. wards the ard to	6
5	opening. The boton the lower edgouter top plate metactory bumper of a pop clip throug of grille. Install the	grille into the grill ttom tabs slide int e of the bumper . counting tabs behi cover mounting tal h the plastic and to the factory 10mm be ate to the core su	o the slots Tuck the ind the os . Place top plate polts to	

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6	Move on to bottom piece. Remove the stock bumper grille insert. On the stock insert there are twelve metal clips that hold the insert in place [1]. Release all of the clips. From the front side of the grille apply pressure to remove. In order to fully release the grille, there are two push in clip, one on each side that need to be removed.					
7	Center the grille into the grille opening. While holding the grille from the front side, place a screw with a washer downward through the bumper plastic and new grille [2]. Place a nylon lock nut on each screw. Repeat this on all remaining screws. Center the grille and tighten all the hardware.					
8	Make sure the grille is centered and tighten the fasteners, but do not over-tighten. Reinstall the black plastic cover which was removed in step 2.					
9	Installation completed.					

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