

Grille Installation Instruction

Rev. 141001

Part#		GR01GEI53T		Application 2013			3-2014 Cadillac ATS Lower Bumper						
		Item	Part Name	QTY	De	scription	n	Item	Part Name	QTY	Description		
Parts L	.ist	1	Mesh Grille	1	Stainles	s steel		3	Lock Nut	4	6-32		
		2	Flat Tab	4	1				<u> </u> 				
Install Notes: Overlay Replacement													
Step	Description						illustration						
1	Identify the grille & hardware with parts list.												
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell.												
3	Secure the stud to the threaded holes on the rear of the grille.												
4	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.												
5	Secure grille using the flat tabs and lock nuts from the back side of the OEM grille shell.								4-Flat Tabs and 4-Lock Nuts				
6	Mak	Make sure the grille is centered and tighten the fasteners.											
7	Rei	Reinstall the black plastic cover which was removed in step 2.											
8	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!