

Grille Installation Instruction

Rev. 190401

Part#	GR01GEC66	Application	For 2002-2006 Cadillac Escalade /2002-2006 Cadillac Escalade EXT /2002-2006 Cadillac Escalade ESV
	T/H		Escalade EXT /2002-2006 Cadillac Escalade ESV

		Item	Part Nar	ne QT	Y De	escription	Item	Part Na	me	QTY	Description	
Parts L	ist	1	Mesh Grille	1	1 Stainless st		3	Double-Side	d Tape	1		
		2	2 (R2) Pop Rivets		5 1/8×1/2"							
Install Notes: Overlay × Replacement √							Drill × Cut √					
Step	Description						illustration					
1	Identify the grille & hardware with parts list.											
2	plas cen ther	stic rive iter of t n pull (hood and remets across the he rivet with a put the whole the grille shell	radiator cov flat head s rivet. Save	er. Pry crewdriv	up the er and	To the state of th					
3	Loosen and remove the bolt at the top center of the grille shell. Pop out each of the top corner snaps using a flat head screwdriver.											
4	Carefully pull the grille shell upward. Use a die grinder to remove the plastic bars by cutting them off where they meet the plastic lip as indicated below.					nem						
5	Now cut away the side plastic where the horizontal bars meet up with the lip. Be sure to leave the chrome border for the rough cut indicated by the arrows in the diagram.					. /	Chrome Ring					
6	Use an angle grinder to gradually sand down the chrome ring a little at a time until the chrome ring is completely removed. Caution: Do not damage the painted edge of the grille shell!									— Chrome Ring		
7	Place the billet grille into the grille shell from the back and rivet into place with the hardware provided. One rivet in each top corner and one on each of the bottom mounting tabs. Carefully pry off the stock cadillac emblem from the stock grille shell. Place the included 3M double-sided tape on the back of the stock emblem and press it firmly onto the billet grille. Reinstall the grille on the vehicle.											
8	Mał	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.										
9	Rei	Reinstall the black plastic cover which was removed in step 2.										
10	Inst	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!