




Grille Installation Instruction

Rev. 150116

Part#	GR01FEC78A	Application	03~07 Cadillac CTS – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Hex Bolts	4	10-24 × 1 1/2 "
	2	Kep Nuts	4	10-24	4	Powder Coated Brackets	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Remove the bumper grille from the box and packing. Inspect for any damage.	N/A
4	Attach the fully threaded bolts to the back side of the bumper grille.	N/A
5	Place the bumper grille into the opening of the bumper. Center the bumper grille.	N/A
6	Once the billet grille is centered place the powder coated brackets over the fully threaded studs from the back side of the bumper.	N/A
7	Hold the bumper grille into place the secure using the kep nuts.	N/A
8	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
9	Reinstall the black plastic cover which was removed in step 2.	N/A
10	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!