

Grille Installation Instruction

Rev. 190401

Part# GR01DEC68A/H Application For 2003-2007 Cadillac CTS

| Parts Li | | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description | |
|---|---|--|--------------|-----|-----------------|--------------|-----------|-----|-------------|--|
| | ist | 1 | Sheet Grille | 1 | Stainless steel | | | | | |
| Install Notes: Overlay \times Replacement $\sqrt{}$ Drill \times Cut \times | | | | | | | | | | |
| Step | | Description | | | | illustration | | | | |
| 1 | Identify the grille & hardware with parts list. | | | | | | | | | |
| 2 | Open the hood and remove the six plastic fasteners from the top of the grille. Now reach behind the grille and remove four along the bottom and two on each end. Remove the grille. Remove the rubber pad on top of the radiator; now loosen the 10mm bolts on the radiator bracket and remove the two closest to the grille. | | | | | | | | | |
| 3 | The grille has been supplied with an upper mounting plate that attaches to the grille; the bent mounting tabs sit above the grille. Test fit the grille in place. It may be necessary to slightly bend the top plate mounting brackets so they align properly. Center the grille in place. Use the factory fasteners to secure the four mounting tabs along the bottom. Secure the top plate to the radiator bracket using the factory bolts. | | | | | | | | | |
| 4 | Mak | Make sure the grille is centered and tighten the fasteners, but do not over-tighten. | | | | | | | | |
| 5 | Reir | Reinstall the black plastic cover which was removed in step 2. | | | | | | | | |
| 6 | Inst | Installation completed!!! | | | | | | | | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!